



Best/Flex Power 1.9 Roller

Power Applications

Ideally suited for truck loading and unloading, distribution centers, packaging, portable assembly lines, shipping and receiving.

Move in and out of trucks with POWERTRAX for faster, safer, easier loading and unloading. See back cover.

- 100 lbs. capacity per linear ft. (level)
- 28½" to 37¼" adjustable conveyor height
- 18", 24" and 30" conveyor widths
- Available in any length to fit your applications

The above conveyor is equipped with the zero-pressure accumulation option using Read-Between-the-Rollers photo cells.

SPECIFICATIONS

Model Number	Standard Lengths Compacted to Expanded	Leg Sets Per Unit	Roller Axle Centers EXTENDED	Approx. Shipping Weight
16" WIDTHS	B/FP(1.9)-18-12	5' to 12'	5"	414 lbs.
	B/FP(1.9)-18-24	10' to 24'	5"	803 lbs.
	B/FP(1.9)-18-36	15' to 36'	11	1,190 lbs.
	B/FP(1.9)-18-48	20' to 48'	14	1,605 lbs.
24" WIDTHS	B/FP(1.9)-24-12	5' to 12'	5"	474 lbs.
	B/FP(1.9)-24-24	10' to 24'	8	939 lbs.
	B/FP(1.9)-24-36	15' to 36'	11	1,366 lbs.
	B/FP(1.9)-24-48	20' to 48'	14	1,878 lbs.
30" WIDTHS	B/FP(1.9)-30-12	5' to 12'	5"	546 lbs.
	B/FP(1.9)-30-24	10' to 24'	8	1,048 lbs.
	B/FP(1.9)-30-36	15' to 36'	11	1,568 lbs.
	B/FP(1.9)-30-48	20' to 48'	14	2,097 lbs.

Adjustable Height: Standard adjustable range is from 28½" to 37¼".

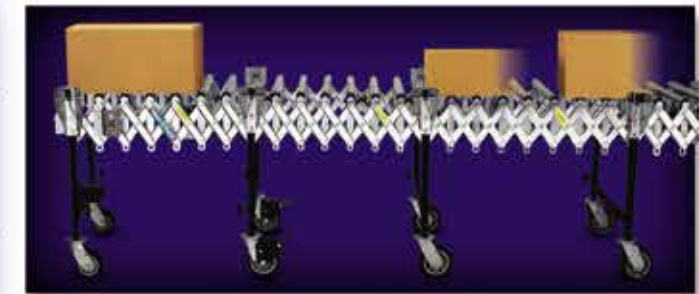
Axle Centers: When expanded, the distance between axle centers is 5". Optional 3" and 4" axle centers are available. Optional axle centers affect compacted conveyor length and shipping weights. Call our Sales Team for assistance.

Extended Lengths: BEST/FLEX Power conveyors are available in any length. If your application requires a length not listed in the above chart, call our Sales Team for assistance.

FEATURES

- **Continuous Duty Multiple Drive Motors**— Line speed is adjustable from 0 to 120 ft. per minute. Start/Stop cycle 300 times per hour. On/Off switches at both ends. Approximately 3 amps per 12 ft. of conveyor. Durable DC drive motors with 120VAC. Optional 230VAC available.
- **Self Tracking**—Cartons follow the twists and turns of the conveyor path without using engineered curves.
- **Adjustable Height**—Simply turn the locking knob to raise or lower the conveyor bed height.
- **Square Tubing Legs**—BEST was the first to offer heavy duty square tubing legs for longer service life.
- **1.9 Rollers**—Heavy duty 16 gauge precision bearing rollers on 12 mm axles for greater durability.
- **2" Side Plates**—Aluminum alloy construction features a ribbed design for added strength. Assembled with bolts and lock nuts.
- **Casters with brakes**—8" x 2" swivel casters roll easily over uneven surfaces. Caster brakes lock wheels in place while the conveyor is in use.

PERFORMANCE OPTIONS



SuperOptics™ Electronics for Product Control.

Gives BEST/FLEX® POWER conveyors superior product flow control and improved ergonomics to cut labor costs and improve performance. Using Reflective or Read-Between-The-Rollers photo cells you can get the benefits of zero-pressure accumulation and an electronic package stop. Read more about these important options on the back cover.



Read-Between-The-Rollers Photo Cell

Zero-Pressure Accumulation.

Electronic controls enable cartons to move directly to the discharge end without stopping until they reach the last zone of accumulation.



Electronic Package Stop. Automatically stops cartons at discharge end of conveyor. When carton is removed, conveyor starts again to bring next carton into position.



Reflective Photo Cells

Indexing.

Reflective photo cells allow you to control the space between cartons for easier handling and bar code reading.



Leg Connect Brackets. Easily connects two or more conveyors to span greater distances.



Axle Centers

Axle Centers. Optional 3" and 4" axle centers are available for small package applications.



This product is Listed to applicable UL standards and requirements by Underwriters Laboratories Inc. for US and Canadian safety standards.

Please contact us for details regarding your application.



Best/Flex® Power 1.5 Roller

Power Applications

Ideally suited for truck loading and unloading, distribution centers, packaging, portable assembly lines, shipping and receiving.

Move in and out of trucks with POWERTRAX for faster, safer, easier loading and unloading. See back cover.

- 100 lbs. capacity per linear ft. (level)
- 31½" to 44½" adjustable conveyor height
- 18", 24" and 30" conveyor widths
- Available in any length to fit your applications

The above conveyor is equipped with the electronic package stop option using reflective photo cells.

SPECIFICATIONS

Model Number	Standard Lengths Compacted to Expanded	Leg Sets Per Unit	Roller Axle Centers EXTENDED	Approx. Shipping Weight
16" WIDTHS	B/FP(1.5)-18-12	4' to 12'	5"	354 lbs.
	B/FP(1.5)-18-24	8' to 24'	5"	707 lbs.
	B/FP(1.5)-18-36	12' to 36'	11	1,083 lbs.
	B/FP(1.5)-18-48	16' to 48'	14	1,415 lbs.
24" WIDTHS	B/FP(1.5)-24-12	4' to 12'	5"	415 lbs.
	B/FP(1.5)-24-24	8' to 24'	8	815 lbs.
	B/FP(1.5)-24-36	12' to 36'	11	1,248 lbs.
	B/FP(1.5)-24-48	16' to 48'	14	1,630 lbs.
30" WIDTHS	B/FP(1.5)-30-12	4' to 12'	5"	494 lbs.
	B/FP(1.5)-30-24	8' to 24'	8	936 lbs.
	B/FP(1.5)-30-36	12' to 36'	11	1,437 lbs.
	B/FP(1.5)-30-48	16' to 48'	14	1,871 lbs.

Adjustable Height: Standard adjustable range is from 31½" to 44½". 8 inch caster option adds 2" to conveyor height to make adjustable range from 33½" to 46½".

Axle Centers: When expanded, the distance between axle centers is 5". Optional 3" and 4" axle centers are available. Optional axle centers affect compacted conveyor length and shipping weights. Call our Sales Team for assistance.

Extended Lengths: BEST/FLEX Power 1.5 conveyors are available in any length. If your application requires a length not listed in the above chart, call our Sales Team for assistance.

FEATURES

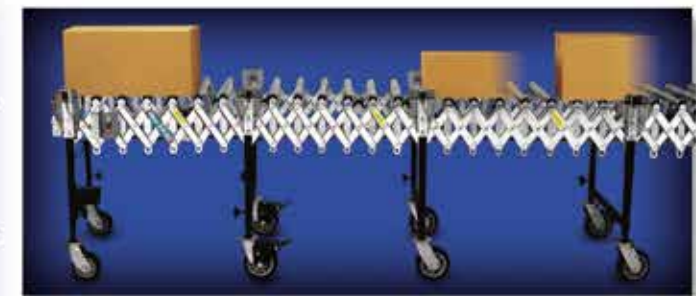
- **Continuous Duty Multiple Drive Motors**— Line speed is adjustable from 0 to 120 ft. per minute. Start/Stop cycle 300 times per hour. On/Off switches at both ends. Approximately 3 amps per 12 ft. of conveyor. Durable DC drive motors with 120VAC. Optional 230VAC available.
- **Self Tracking**—Cartons follow the twists and turns of the conveyor path without using engineered curves.
- **Adjustable Height**—Simply turn the locking knob to raise or lower the conveyor bed height.
- **Square Tubing Legs**—BEST was the first to offer heavy duty square tubing legs for longer service life.
- **1.5 Rollers**—Heavy duty 16 gauge precision bearing rollers on 12 mm axles for greater durability.
- **1.59" Side Plates**—Aluminum alloy construction features a ribbed design for added strength. Assembled with bolts and lock nuts.
- **Casters with brakes**—6" x 2" swivel casters roll easily. Caster brakes lock wheels in place while the conveyor is in use.



This product is Listed to applicable UL standards and requirements by Underwriters Laboratories Inc. for US and Canadian safety standards.

Please contact us for details regarding your application.

PERFORMANCE OPTIONS



SuperOptics™ Electronics for Product Control.

Gives BEST/FLEX® POWER conveyors superior product flow control and improved ergonomics to cut labor costs and improve performance. Using Reflective or Read-Between-The-Rollers photo cells you can get the benefits of zero-pressure accumulation and an electronic package stop. Read more about these important options on the back cover.

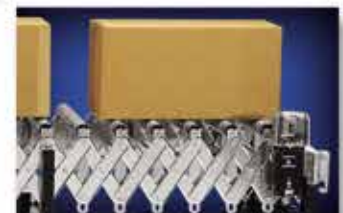


Read-Between-The-Rollers Photo Cell

Zero-Pressure Accumulation.

Electronic controls enable cartons to move directly to the discharge end without stopping until they reach the last zone of accumulation.

Electronic Package Stop.
Automatically stops cartons at discharge end of conveyor. When carton is removed, conveyor starts again to bring next carton into position.



Reflective Photo Cells

Indexing.
Reflective photo cells allow you to control the space between cartons for easier handling and bar code reading.

Leg Connect Brackets.
Easily connects two or more conveyors to span greater distances.



Axle Centers

Axle Centers.
Optional 3" and 4" axle centers are available for small package applications.

8" x 2" Swivel Casters.
For easier rolling over uneven surfaces. Adds 2" to the conveyor height.





Best/Flex® Roller

Gravity Applications

Excellent for handling odd shaped boxes, bags and low grade corrugated cartons that could get hung up on skatewheel conveyors.

Move in and out of trucks with POWERTRAX for faster, safer, easier loading and unloading. See back cover.

- 150 lbs. capacity per linear ft.
- 1³/₈" rollers
- 30" to 42¹/₂" adjustable conveyor height
- 18", 24" and 30" conveyor widths
- Available in any length to fit your applications

The above conveyor is equipped with an optional package stop that folds out of the way when not needed.

SPECIFICATIONS

Model Number	Standard Lengths Compacted to Expanded	Leg Sets Per Unit	Roller Axle Centers EXTENDED	Approx. Shipping Weight
16" WIDTHS	B/FR-18-12	4' to 12'	4	225 lbs.
	B/FR-18-16	5'4" to 16'	5	290 lbs.
	B/FR-18-20	6'8" to 20'	6	360 lbs.
	B/FR-18-24	8' to 24'	7	425 lbs.
24" WIDTHS	B/FR-24-12	4' to 12'	4	240 lbs.
	B/FR-24-16	5'4" to 16'	5	305 lbs.
	B/FR-24-20	6'8" to 20'	6	375 lbs.
	B/FR-24-24	8' to 24'	7	440 lbs.
30" WIDTHS	B/FR-30-12	4' to 12'	4	255 lbs.
	B/FR-30-16	5'4" to 16'	5	320 lbs.
	B/FR-30-20	6'8" to 20'	6	390 lbs.
	B/FR-30-24	8' to 24'	7	455 lbs.

Adjustable Height: Standard adjustable range is from 30" to 42¹/₂". 6 inch caster option adds 1¹/₂" to conveyor height to make adjustable range from 31¹/₂" to 44". 8 inch caster option adds 3¹/₂" to conveyor height to make adjustable range from 33¹/₂" to 46".

Axle Centers: When expanded, the distance between axle centers is 5". Optional 3" and 4" axle centers are available. Optional axle centers affect compacted conveyor length and shipping weights. Call our Sales Team for assistance.

Extended Lengths: BEST/FLEX Gravity Roller conveyors are available in any length. If your application requires a length not listed in the above chart, call our Sales Team for assistance.

FEATURES

- **Self Tracking** – Cartons follow the twists and turns of the conveyor path without using engineered curves.
- **Adjustable Height** – Simply turn the locking knob to raise or lower the conveyor bed height.
- **Square Tubing Legs** – BEST was the first to offer heavy duty square tubing legs for longer service life.
- **1¹/₂" Side Plates** – Aluminum alloy construction features a ribbed design for added durability. Assembled with bolts and lock nuts.
- **Casters with brakes** – 5" x 1¹/₄" swivel casters roll easily. Caster brakes lock both wheel and swivel simultaneously while the conveyor is in use.

PERFORMANCE OPTIONS



Package Stop.
Stops cartons at the end of the conveyor and folds down out of the way when not needed.



Side Rails.
Prevents cartons from skewing off the conveyor in accumulation applications.



Leg Connect Brackets.
Easily connects two or more conveyors to span greater distances.



Axle Centers.
Optional 3" and 4" axle centers are available for small package applications.



6" x 2" Swivel Casters.
For easier rolling over uneven surfaces. Adds 1¹/₂" to the conveyor height.



Heavy Duty Option.
BEST/FLEX Roller conveyors are available with heavy duty 1.9" rollers. Call our Sales Team for assistance.



Best/Flex 300

Gravity Applications

Built tough to handle applications running three shifts per day. Ideally suited for truck loading and unloading, distribution centers, shipping and receiving. The optional Impact Support Section is recommended for high impact receiving applications.

Move in and out of trucks with POWERTRAX for faster, safer, easier loading and unloading. See back cover.

- 300 lbs. capacity per linear ft.
- 28 1/2" to 41 1/2" adjustable conveyor height
- 18", 24" and 30" conveyor widths
- Available in any length to fit your applications

The above conveyor is equipped with an optional package stop that folds out of the way when not needed.

SPECIFICATIONS

Model Number	Standard Lengths Compacted to Expanded	Leg Sets Per Unit	Skate Wheels Per Axle	Approx. Shipping Weight	
16" WIDTHS	B/F300-18-12	4' to 12'	4	7	232 lbs.
	B/F300-18-16	5'4" to 16'	5	7	325 lbs.
	B/F300-18-20	6'8" to 20'	6	7	390 lbs.
	B/F300-18-24	8' to 24'	7	7	463 lbs.
24" WIDTHS	B/F300-24-12	4' to 12'	4	9	271 lbs.
	B/F300-24-16	5'4" to 16'	5	9	370 lbs.
	B/F300-24-20	6'8" to 20'	6	9	446 lbs.
	B/F300-24-24	8' to 24'	7	9	527 lbs.
30" WIDTHS	B/F300-30-12	4' to 12'	4	10	328 lbs.
	B/F300-30-16	5'4" to 16'	5	10	427 lbs.
	B/F300-30-20	6'8" to 20'	6	10	514 lbs.
	B/F300-30-24	8' to 24'	7	10	604 lbs.

Adjustable Height: Standard adjustable range is from 28 1/2" to 41 1/2". 6 inch caster option adds 1 1/2" to conveyor height to make adjustable range from 30" to 43".

Axle Centers: When expanded, the distance between axle centers is 5". Optional 3" and 4" axle centers are available. Optional axle centers affect compacted conveyor length and shipping weights.. Call our Sales Team for assistance.

Extended Lengths: BEST/FLEX 300 conveyors are available in any length. If your application requires a length not listed in the above chart, call our Sales Team for assistance. We will help you select the perfect conveyor and options for your application.

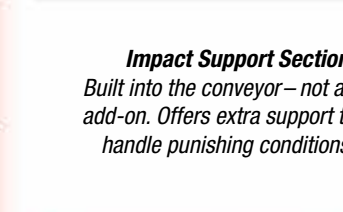
FEATURES

- **Self Tracking**—Cartons follow the twists and turns of the conveyor path without using engineered curves.
- **Adjustable Height**—Simply turn the locking knob to raise or lower the conveyor bed height.
- **Square Tubing Legs**—BEST was the first to offer heavy duty square tubing legs for longer service life.
- **1 1/2" Side Plates**—Aluminum alloy construction features a ribbed design for added durability. Assembled with bolts and lock nuts.
- **Structural Steel Support**—Channel steel spans the entire conveyor width for unequalled strength. You can only get this patented design from BEST.
- **Casters with brakes**—5" x 1 1/4" swivel casters roll easily. Caster brakes lock both wheel and swivel simultaneously while the conveyor is in use.

PERFORMANCE OPTIONS



Package Stop.
Stops cartons at the end of the conveyor and folds down out of the way when not needed.



Impact Support Section.
Built into the conveyor—not an add-on. Offers extra support to handle punishing conditions.



Leg or Axle Connect Brackets.
Easily connects two or more conveyors to span greater distances.



Axle Centers.
Optional 3" and 4" axle centers are available for small package applications.



Skatewheels.
You can choose steel wheels or HDPE plastic wheels with ball bearings for easier rolling or polyolefin wheels with brass bushings.



Side Rails.
Prevents cartons from skewing off the conveyor in accumulation applications.



6" x 2" Swivel Casters.
For easier rolling over uneven surfaces. Adds 1 1/2" to the conveyor height.



Perpendicular Legs
Keeps legs vertical in both the expanded and compacted positions for easier mobility and added strength.





Best/Flex® 200

Gravity Applications

A proven performer for truck loading and unloading. Ideally suited for packaging, shipping and flexible assembly lines. The optional Impact Support Section is recommended for high impact receiving applications.

Move in and out of trucks with POWERTRAX for faster, safer, easier loading and unloading. See back cover.

- 200 lbs. capacity per linear ft.
- 28 1/2" to 41 1/2" adjustable conveyor height
- 18", 24" and 30" conveyor widths
- Available in any length to fit your applications

The above conveyor is equipped with an optional package stop that folds out of the way when not needed.

SPECIFICATIONS

Model Number	Standard Lengths Compacted to Expanded	Leg Sets Per Unit	Skate Wheels Per Axle	Approx. Shipping Weight
16" WIDTHS	B/F200-18-12	3' to 12'	4	222 lbs.
	B/F200-18-16	4' to 16'	5	312 lbs.
	B/F200-18-20	5' to 20'	6	373 lbs.
	B/F200-18-24	6' to 24'	7	434 lbs.
24" WIDTHS	B/F200-24-12	3' to 12'	4	259 lbs.
	B/F200-24-16	4' to 16'	5	354 lbs.
	B/F200-24-20	5' to 20'	6	426 lbs.
	B/F200-24-24	6' to 24'	7	498 lbs.
30" WIDTHS	B/F200-30-12	3' to 12'	4	314 lbs.
	B/F200-30-16	4' to 16'	5	408 lbs.
	B/F200-30-20	5' to 20'	6	491 lbs.
	B/F200-30-24	6' to 24'	7	574 lbs.

Adjustable Height: Standard adjustable range is from 28 1/2" to 41 1/2". 6 inch caster option adds 1 1/2" to conveyor height to make adjustable range from 30" to 43".

Axle Centers: When expanded, the distance between axle centers is 5". Optional 3" and 4" axle centers are available. Optional axle centers affect compacted conveyor length and shipping weights. Call our Sales Team for assistance.

Extended Lengths: BEST/FLEX 200 conveyors are available in any length. If your application requires a length not listed in the above chart, call our Sales Team for assistance. We will help you select the perfect conveyor and options for your application.

FEATURES

- **Self Tracking** – Cartons follow the twists and turns of the conveyor path without using engineered curves.
- **Adjustable Height** – Simply turn the locking knob to raise or lower the conveyor bed height.
- **Square Tubing Legs** – BEST was the first to offer heavy duty square tubing legs for longer service life.
- **1 1/4" Side Plates** – Aluminum alloy construction features a ribbed design for added durability. Assembled with bolts and lock nuts.
- **Structural Steel Support** – Channel steel spans the entire conveyor width for unequalled strength. You can only get this patented design from BEST.
- **Casters with brakes** – 5" x 1 1/4" swivel casters roll easily. Caster brakes lock both wheel and swivel simultaneously while the conveyor is in use.

PERFORMANCE OPTIONS



Package Stop.
Stops cartons at the end of the conveyor and folds down out of the way when not needed.



Impact Support Section.
Built into the conveyor – not an add-on. Offers extra support to handle punishing conditions.



Leg or Axle Connect Brackets.
Easily connects two or more conveyors to span greater distances.



Axle Centers.
Optional 3" and 4" axle centers are available for small package applications.



Skatewheels.
You can choose steel wheels or HDPE plastic wheels with ball bearings for easier rolling or polyolefin wheels with brass bushings.



Side Rails.
Prevents cartons from skewing off the conveyor in accumulation applications.



6" x 2" Swivel Casters.
For easier rolling over uneven surfaces. Adds 1 1/2" to the conveyor height.



Perpendicular Legs.
Keeps legs vertical in both the expanded and compacted positions for easier mobility and added strength.